

## Druty lite do spawania pod topnikiem stali niestopowych i niskostopowych

| Nazwa             | EN/ISO      | SFA/AWS | Strona |
|-------------------|-------------|---------|--------|
| OK Autrod 12.10   | S1          | EL 12   | H3     |
| OK Autrod 12.20   | S2          | EM12    | H4     |
| OK Autrod 12.22   | S2Si        | EM12K   | H5     |
| OK Autrod 12.24   | S Mo (S2Mo) | EA2     | H6     |
| OK Autrod 12.30   | S3          |         | H7     |
| OK Autrod 12.32   | S3Si1       | EH12K   | H8     |
| OK Autrod 12.34   | S3Mo        | EA4     | H9     |
| OK Autrod 13.10SC | S CrMo1     | EB2R    | H10    |
| OK Autrod 13.20SC | S CrMo2     | EB3R    | H11    |
| OK Autrod 13.21   | S2Ni1       | ENi1    | H12    |
| OK Autrod 13.24   | S3Ni1Mo0,2  | EG      | H13    |
| OK Autrod 13.27   | S2Ni2       | ENi2    | H14    |
| OK Autrod 13.36   | S2Ni1Cu     | EG      | H15    |
| OK Autrod 13.40   | S3Ni1Mo     | EG      | H16    |
| OK Autrod 13.43   | S3Ni2,5CrMo | EG      | H17    |

## Druty lite do spawania pod topnikiem stali nierdzewnych

| Nazwa           | EN/ISO       | SFA/AWS | Strona |
|-----------------|--------------|---------|--------|
| OK Autrod 308L  | S 19 9 L     | ER308L  | H18    |
| OK Autrod 308H  | S 19 9 H     | ER308H  | H19    |
| OK Autrod 309L  | S 23 12 L    | ER309L  | H20    |
| OK Autrod 316L  | S 19 12 3 L  | ER316L  | H21    |
| OK Autrod 316 H | S 19 12 3 H  | ER316H  | H22    |
| OK Autrod 318   | S 19 12 3 Nb | ER318   | H23    |
| OK Autrod 347   | S 19 9 Nb    | ER347   | H24    |
| OK Autrod 16.97 | S 18 8 Mn    | (ER307) | H25    |

## Druty rdzeniowe do spawania pod topnikiem

| Nazwa            | EN/ISO          | SFA/AWS               | Strona |
|------------------|-----------------|-----------------------|--------|
| OK Tubrod 14.00S | S 42 2 AB T3    | F7A2-EC1              | H26    |
| OK Tubrod 15.00S | S 42 4 AB T3    | F7A4-EC1              | H27    |
| OK Tubrod 15.24S | S 46 5 AB T3Ni1 | F7P8-EC-G / F8A6-EC-G | H28    |

## Druty rdzeniowe do napawania pod topnikiem

| Nazwa              | EN/ISO  | SFA/AWS | Strona |
|--------------------|---------|---------|--------|
| OK Tubrodur 15.40S | T Fe1   |         | H29    |
| OK Tubrodur 15.42S | T Z Fe1 |         | H30    |
| OK Tubrodur 15.52S | T Fe6   |         | H31    |
| OK Tubrodur 15.72S | T Fe7   |         | H32    |
| OK Tubrodur 15.73S | T Fe7   |         | H33    |
| OK Tubrodur 15.79S | T Fe7   |         | H34    |