

		MMA					MAG		TIG		FCAW			SAW				
		~1,4462	~1,4462	~1,4462	~1,4410	~1,4410	~1,4462	~1,4410	~1,4462	~1,4410	~1,4462	~1,4410	~1,4462	~1,4410	~1,4410	~1,4410		
Gatunek		E 229 3 NLR 3 2					G 22 9 3 NL / W 22 9 3 N		W 22 9 3 NL		T 22 9 3 NLP M 2 / C 2			SA AF 2 DC				
Typ		E 229 3 NLR 1 2					W 25 9 4 NL / G 25 9 4 N		W 25 9 4 NL		~T 25 9 4 NLP M 2			S 22 9 3 NL				
Materiał dodatkowy		E 229 3 NLR 2 2					W 25 9 4 NL / G 25 9 4 N		W 25 9 4 NL		T 22 9 3 NLP M 2			S 25 9 4 NL				
		E 25 9 4 NLR 3 2					E 25 9 4 NLR 4 2		W 25 9 4 NL		T 22 9 3 NLP M 2			SA AF 2 Cr DC				
Materiał rodzimy		OK 67.50					OK Autrod 2209		OK Tigrod 2209		OK Tubrod 14.2			OK Flux 10.93				
		OK 67.53					OK Autrod 2509		OK Tigrod 2509		OK Tubrod 15.3			OK Autrod 2209				
		OK 67.55									OK Tubrod 14.2			OK Autrod 2509				
		OK 68.53												OK Flux 10.94				
		OK 68.55												OK Autrod 2509				
1.4162	X2CrMnNiN22-5-2	●	●	●	○	○	●	○	●	○	●	●	○		●	○		○
1.4347	GX6CrNiN26-7	○	○	○	○	○	○	○	○	○	○	○	○		○	○		○
1.4362	X2CrNiN23-4			○	○	○												○
1.4410	X2CrNiMoN25-7-4				●	●		●		●			●					●
1.4417	GX2CrNiMoN25-7-3	●	●	●	○	○	●	○	●	○	●	●	○		●	○		○
1.4460	X3CrNiMoN27-5-2	●	●	●	○	○	●	○	●	○	●	●	○		●	○		○
1.4462	X2CrNiMoN22-5-3	●	●	●	○	○	●	○	●	○	●	●	○		●	○		○
1.4463	GX6CrNiMo24-8-2	●	●	●	○	○	●	○	●	○	●	●	○		●	○		○
1.4467	X2CrMnNiMoN26-5-4				●	●		●		●			●					●
1.4468	GX2CrNiMoN25-6-3				●	●		●		●			●					●
1.4469	GX2CrNiMoN26-7-4				●	●		●		●			●					●
1.4470	GX2CrNiMoN22-5-3	●	●	●	○	○	●	○	●	○	●	●	○		●	○		○
1.4471	GX3CrNiMoWCuN27-6-3-1				●	●		●		●			●					●
1.4477	X2CrNiMoN29-7-2				●	●		●		●			●					●
1.4501	X2CrNiMoCuWN25-7-4				●	●		●		●			●					●
1.4507	X2CrNiMoCuN25-6-3				●	●		●		●			●					●
1.4515	GX2CrNiMoCuN26-6-3				●	●		●		●			●					●
1.4517	GX2CrNiMoCuN25-6-3-3				●	●		●		●			●					●
1.4573	GX3CrNiMoCuN24-6-5				●	●		●		●			●					●
1.4593	GX3CrNiMoCuN24-6-2-3				●	●		●		●			●					●

● = zalecany materiał dodatkowy; należy uwzględnić lokalne warunki i wymagania technologiczne
○ = odpowiedni materiał dodatkowy; należy uwzględnić lokalne warunki i wymagania technologiczne